

S.No	WBS	#	✓	Dcd	Deliverable Name	Sch. Start Dat	Sch. Finish Da	Predecessor	%	Resource	Make as Phase	Budget Hours	Budget Days	123456789								
1	1				▼106989713 - Oil Debris	09/21/2017	12/12/2017		6.35		✓	603.50 Hrs	71.00 days									
2	1.1				▼Phase 1 :Plan and De	09/21/2017	10/22/2017		0.63		✓	127.50 Hrs	15.00 days									
3	1.1.1				▼Voice of the Customer	09/21/2017	09/25/2017		44			25.50 Hrs	3.00 days									
4	1.1.1.1	#	✓		Market Research	09/21/2017	09/21/2017		100	N Ramya		8.50 Hrs	1.00 days									
5	1.1.1.2	#			Historical Warranty	09/22/2017	09/25/2017	4	35	1 user		8.50 Hrs	1.00 days									
6	1.1.1.3	#			Team Experience	09/24/2017	09/25/2017	5	25	2 User		8.50 Hrs	1.00 days									
7	1.1.2	#			Business Plan/Market	09/26/2017	09/26/2017	3	25	1 user		8.50 Hrs	1.00 days									
8	1.1.3				Product/Process Des	09/29/2017	10/01/2017	7	40	2 User		8.50 Hrs	1.00 days									
9	1.1.4				Product/Process Ass	10/02/2017	10/03/2017	8	20	3 user		8.50 Hrs	1.00 days									
10	1.1.5				Product Reliability St	10/04/2017	10/06/2017	9	15	4 User		8.50 Hrs	1.00 days									
11	1.1.6				Customer Inputs	10/07/2017	10/09/2017	10	10	1 user		8.50 Hrs	1.00 days									
12	1.1.7	#			Design Goals	10/09/2017	10/11/2017	11	30	2 User		8.50 Hrs	1.00 days									
13	1.1.8				Reliability And Qualit	10/12/2017	10/13/2017	12	25	3 user		8.50 Hrs	1.00 days									
14	1.1.9				Preliminary Bill of Ma	10/14/2017	10/15/2017	13	4	1 user		8.50 Hrs	1.00 days									
15	1.1.10				Preliminary Process F	10/16/2017	10/19/2017	14	1	1 user		8.50 Hrs	1.00 days									
16	1.1.11				Preliminary Listing of	10/20/2017	10/20/2017	15	2	1 user		8.50 Hrs	1.00 days									
17	1.1.12				Product Assurance Pl	10/21/2017	10/21/2017	16	3	1 user		8.50 Hrs	1.00 days									
18	1.1.13				Management Support	10/22/2017	10/22/2017	17	4	1 user		8.50 Hrs	1.00 days									
19	1.2				▼Phase 2: Product Des	10/23/2017	11/30/2017				✓	110.50 Hrs	13.00 days									
20	1.2.1				Design Failure Mode	10/23/2017	10/24/2017	18		N Ramya		8.50 Hrs	1.00 days									
21	1.2.2	#			Design for Manufact	10/25/2017	10/25/2017	20	1	1 user		8.50 Hrs	1.00 days									
22	1.2.3				Design Verification	10/26/2017	10/28/2017	21	1	1 user		8.50 Hrs	1.00 days									
23	1.2.4				Design Reviews	10/29/2017	10/29/2017	22	2	1 user		8.50 Hrs	1.00 days									
24	1.2.5				Prototype Build - Cor	10/30/2017	10/31/2017	23	4	1 user		8.50 Hrs	1.00 days									
25	1.2.6				Engineering Drawing	11/01/2017	11/04/2017	24	3	1 user		8.50 Hrs	1.00 days									
26	1.2.7	#			Engineering Specifica	11/05/2017	11/07/2017	25	2	1 user		8.50 Hrs	1.00 days									
27	1.2.8	#			Material Specification	11/08/2017	11/10/2017	26	1	1 user		8.50 Hrs	1.00 days									
28	1.2.9				Drawing and Specific	11/11/2017	11/12/2017	27	2	1 user		8.50 Hrs	1.00 days									
29	1.2.10	#			New Equipment	11/13/2017	11/14/2017	28	3	1 user		8.50 Hrs	1.00 days									
30	1.2.11	#			Special Product and I	11/15/2017	11/16/2017	29	4	1 user		8.50 Hrs	1.00 days									
31	1.2.12				Gages/Testing Equipm	11/17/2017	11/19/2017	30	3	1 user		8.50 Hrs	1.00 days									
32	1.2.13				Team Feasibility Cor	11/20/2017	11/20/2017	31	1	1 user		8.50 Hrs	1.00 days									
33	1.3				▼Phase 3: Process Des	09/21/2017	12/12/2017				✓	212.50 Hrs	25.00 days									
34	1.3.1				Packaging Standards	11/21/2017	11/22/2017	32		N Ramya		17.00 Hrs	2.00 days									
35	1.3.2				Product/Process Qua	11/23/2017	11/23/2017	34		N Ramya		8.50 Hrs	1.00 days									
36	1.3.3				Process Flow Chart	11/24/2017	11/25/2017	35	1	1 user		17.00 Hrs	2.00 days									
37	1.3.4	#			Floor Plan Layout	11/26/2017	11/29/2017	36	2	1 user		34.00 Hrs	4.00 days									
38	1.3.5	#			Characteristics Matrix	11/30/2017	11/30/2017	37	3	1 user		8.50 Hrs	1.00 days									
39	1.3.6				Process Failure Mode	12/01/2017	12/02/2017	38	4	1 user		17.00 Hrs	2.00 days									
40	1.3.7	#			Pre-Launch Control P	12/03/2017	12/04/2017	39	1	1 user		17.00 Hrs	2.00 days									
41	1.3.8				Process Instructions	12/05/2017	12/07/2017	40		N Ramya		25.50 Hrs	3.00 days									
42	1.3.9				Measurement System	12/08/2017	12/08/2017	41	1	1 user		8.50 Hrs	1.00 days									
43	1.3.10	#			Preliminary Process C	12/09/2017	12/11/2017	42	2	1 user		25.50 Hrs	3.00 days									
44	1.3.11				Packaging Specificati	12/12/2017	12/12/2017	43		N Ramya		8.50 Hrs	1.00 days									
45	1.3.12	#			Management Support	09/21/2017	09/23/2017		2	1 user		25.50 Hrs	3.00 days									
46	1.4				▼Phase 4 : Product an	09/24/2017	10/05/2017				✓	102.00 Hrs	12.00 days									
47	1.4.1				Production Trial Run	09/24/2017	09/24/2017	45		N Ramya		8.50 Hrs	1.00 days									
48	1.4.2				Measurement System	09/25/2017	09/26/2017	47	2	1 user		17.00 Hrs	2.00 days									
49	1.4.3				Preliminary Process C	09/27/2017	09/27/2017	48	3	1 user		8.50 Hrs	1.00 days									
50	1.4.4				Production Part Appr	09/28/2017	09/29/2017	49	4	1 user		17.00 Hrs	2.00 days									
51	1.4.5				Production Validation	09/30/2017	09/30/2017	50	1	1 user		8.50 Hrs	1.00 days									
52	1.4.6				Packaging Evaluation	10/01/2017	10/02/2017	51	4	1 user		17.00 Hrs	2.00 days									
53	1.4.7				Production Control Pl	10/03/2017	10/03/2017	52	1	1 user		8.50 Hrs	1.00 days									
54	1.4.8				Quality Planning Sign	10/04/2017	10/05/2017	53	2	1 user		17.00 Hrs	2.00 days									
55	1.5				▼Phase 5 : Feedback	10/06/2017	10/11/2017				✓	51.00 Hrs	6.00 days									
56	1.5.1				Reduced Variation	10/06/2017	10/07/2017	54		N Ramya		17.00 Hrs	2.00 days									
57	1.5.2				Customer Satisfaction	10/08/2017	10/08/2017	56		N Ramya		8.50 Hrs	1.00 days									
58	1.5.3				Delivery and Service	10/09/2017	10/11/2017	57		N Ramya		25.50 Hrs	3.00 days									