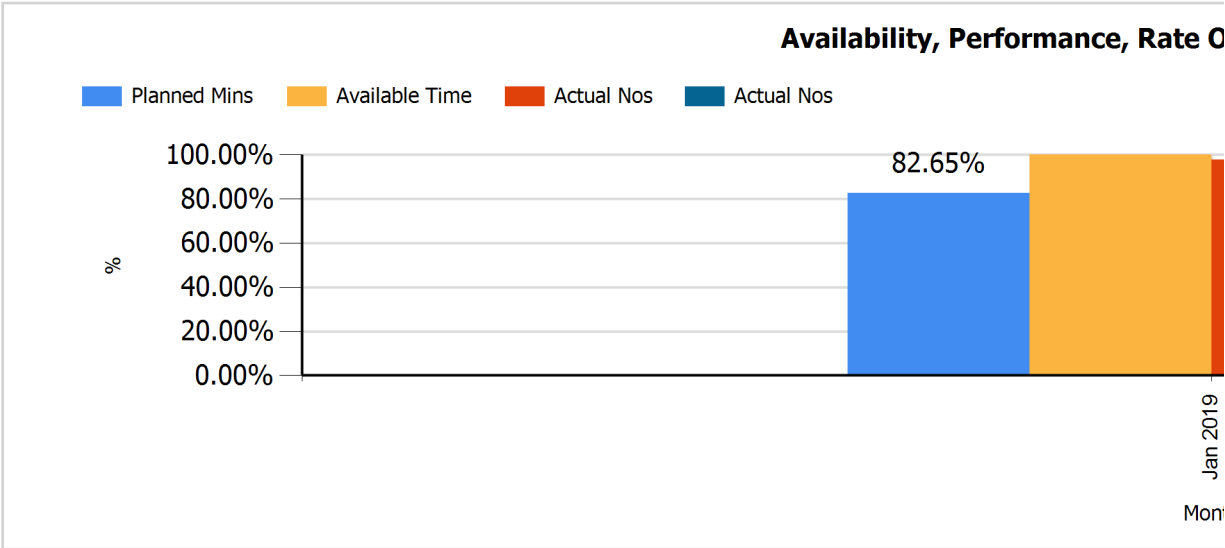


Overall Equipment Efficiency (OEE) report from 1/2/2019 to 1/2/2019

Report extracted on : 31-Jan-2019 06:58 PM

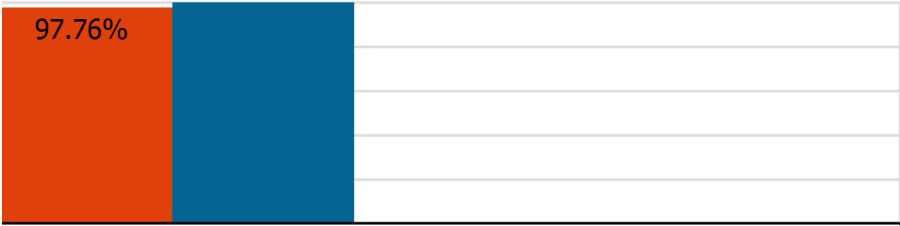
Month	Date	Shift	Equipment Name	Part Number	
Jan 2019	02 January 2019	A	Crane1	22942	A1
		B	Crane1	22942	A1
		C	Crane1	22942	A1



2019

Part Name	Loading Time (Hrs)	Target Qty	Actual Qty	Defect Qty	Total OK Qty	Ideal Cycle Time	Loading Time (Mins)	Run Time (Mins)
	8.5	3	229	5	224	102.00	510	
	8	3	220	11	209	102.00	480	
	8	4	264	0	264	102.00	480	
	24.5	10	713	16	697	306.00	1470	

of Quality & OEE



th

Downtime(Mins)	Operating Time (Mins)	Breakdown time (Mins)	Setup/Adjustment Loss(Mins)	Tool Change Loss (Mins)	Shutdown / PM Loss (Mins)	Availability (A) in %	Performance Eff (P) in %	Rate of Quality (Q) in %
30.00	390.00	30	0	0	0	93.00%	100.00%	98.00%
75.00	375.00	45	30	0	0	83.00%	100.00%	95.00%
0.00	450.00	0	0	0	0	100.00%	100.00%	100.00%
105.00	1215.00	75	30	0	0	82.65%	5985.68%	97.76%
						82.65%	5985.68%	97.76%

OEE in %
91.00%
79.00%
100.00%
4836.33%
4836.33%